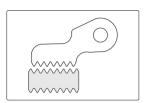
# SERIES 922/923/924/925

## **PITCH GAUGE**

- Measure the pitch of thread
- ◆ Accuracy: ±0.07mm
- ◆ Made of medium carbon steel





922-007-22

#### **METRIC 60° SCREW**

Code	Range	Quantity	Leaves pitch		
922-007-22	0.4-7.0mm	22	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm		
922-007-24	0.25 - 7.0mm	24	0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm		
922-006-24	0.25-6.0mm	24	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm		
922-025-28	0.25 - 2.5mm	28	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.55, 0.6, 0.65, 0.7, 0.75, 0.8, 0.85, 0.9, 1.0, 1.1, 1.2, 1.25, 1.3, 1.4, 1.5, 1.6, 1.7, 1.75, 1.8, 1.9, 2.0, 2.5mm		

#### **UNIFIED 60° SCREW**

Code	Range	Quantity	Leaves pitch
923-042-30	4-42TPI	30	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI

#### WHITWORTH 55° SCREW

Code	Range	Quantity	Leaves pitch
924-042-30	4-42TPI	30	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 18, 19, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI
924-062-28	4-62TPI	28	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI

#### METRIC 60° AND WHITWORTH 55° SCREW

Code	Range	Quantity	Leaves pitch
925-062-52	0.25 - 6.0mm and 4 - 62TPI	52	pitch of <b>922-006-24</b> and <b>924-062-28</b>

### METRIC 60° AND UNIFIED 60° SCREW

Code	Range	Quantity	Leaves pitch
925-642-52	0.4 - 7.0 mm and 4 - 42 TPI	52	pitch of <b>922-007-22</b> and <b>923-042-30</b>